



LIPSON PVC-U/PVC-C Pipes based on ANSI Standard (ASTM-D 1785/F 441) Specifications

SCHEDULE 80		mm	mm	mm	mm	PSI	Packing
Nominal Sizes		Outside Diameter	Tolerance	Wall Thickness	Tolerance	Pressure	PCs/Bundle
DN 15	1/2"	21.34	(±0.10)	3.73	(+0, 0.51)	850	25
DN 20	3/4"	26.67	(±0.10)	3.91	(+0, 0.51)	690	20
DN 25	1"	33.4	(±0.13)	4.55	(+0, 0.53)	630	10
DN 32	1-1/4"	42.16	(±0.13)	4.85	(+0, 0.58)	520	7
DN 40	1-1/2"	48.26	(±0.15)	5.08	(+0, 0.61)	470	5
DN 50	2"	60.32	(±0.15)	5.54	(+0, 0.66)	400	3
DN 65	2-1/2"	73.02	(±0.18)	7.01	(+0, 0.84)	420	3
DN 80	3"	88.9	(±0.20)	7.62	(+0, 0.91)	370	2
DN 100	4"	114.3	(±0.23)	8.56	(+0, 1.02)	320	1
DN 125	5"	141.3	(±0.25)	9.52	(+0, 1.14)	290	1
DN 150	6"	168.28	(±0.28)	10.97	(+0, 1.32)	280	1
DN 200	8"	219.08	(±0.38)	12.70	(+0, 1.52)	250	1
DN 250	10"	273.05	(±0.38)	15.06	(+0, 1.80)	230	1
DN 300	12"	323.85	(±0.38)	17.45	(+0, 2.08)	230	1
DN 350	14"	355.60	(±0.38)	19.05	(+0, 2.29)	220	1
DN 400	16"	406.40	(±0.48)	21.41	(+0, 2.57)	220	1

SCHEDULE 40		mm	mm	mm	mm	PSI	Packing
Nominal Sizes		Outside Diameter	Tolerance	Wall Thickness	Tolerance	Pressure	PCs/Bundle
DN 15	1/2"	21.34	(±0.10)	2.77	(+0, 0.51)	600	25
DN 20	3/4"	26.67	(±0.10)	2.87	(+0, 0.51)	480	20
DN 25	1"	33.4	(±0.13)	3.38	(+0, 0.51)	450	10
DN 32	1-1/4"	42.16	(±0.13)	3.56	(+0, 0.51)	370	7
DN 40	1-1/2"	48.26	(±0.15)	3.68	(+0, 0.51)	330	5
DN 50	2"	60.32	(±0.15)	3.91	(+0, 0.51)	280	3
DN 65	2-1/2"	73.02	(±0.18)	5.16	(+0, 0.61)	300	3
DN 80	3"	88.9	(±0.20)	5.49	(+0, 0.66)	260	2
DN 100	4"	114.3	(±0.23)	6.02	(+0, 0.71)	220	1
DN 125	5"	141.3	(±0.25)	6.55	(+0, 0.79)	190	1
DN 150	6"	168.28	(±0.28)	7.11	(+0, 0.86)	180	1
DN 200	8"	219.08	(±0.38)	8.18	(+0, 0.99)	160	1
DN 250	10"	273.05	(±0.38)	9.27	(+0, 1.12)	140	1
DN 300	12"	323.85	(±0.38)	10.31	(+0, 1.24)	130	1
DN 350	14"	355.60	(±0.38)	11.1	(+0, 1.35)	130	1
DN 400	16"	406.40	(±0.48)	12.7	(+0, 1.52)	130	1